

| GUIDE Fastening frames Retrofit Changing one or more Boiling Pan On Fastening or foundation frames | | Single Stand | Double stand | | Tripple stand | | |
|---|----------------------------------|--------------|------------------------|-------|---------------|---------|-------|
| | | | Left | Right | Left | Between | Right |
| | | 232218 | Boiling Pan Smart 50 L | 1 | 3 | 4 | 3 |
| 232219 | Boiling Pan Smart 100 L | 1 | 3 | 4 | 3 | 6 | 4 |
| 232220 | Boiling Pan Smart 150 L | 2 | 2 | 5 | 2 | 5 | 5 |
| 232221 | Boiling Pan Smart 200 L | 2 | 2 | 5 | 2 | 5 | 5 |
| 232222 | Boiling Pan Smart 300 L | 2 | 2 | 5 | 2 | 5 | 5 |
| 232223 | Boiling Pan Smart Variomix 50 L | 1 | 3 | 4 | 3 | 6 | 4 |
| 232149 | Boiling Pan Smart Variomix 80 L | 1 | 3 | 4 | 3 | 6 | 4 |
| 232224 | Boiling Pan Smart Variomix 100 L | 1 | 3 | 4 | 3 | 6 | 4 |
| 232225 | Boiling Pan Smart Variomix 150 L | 2 | 2 | 5 | 2 | 5 | 5 |
| 232226 | Boiling Pan Smart Variomix 200 L | 2 | 2 | 5 | 2 | 5 | 5 |
| 232227 | Boiling Pan Smart Variomix 300 L | 2 | 2 | 5 | 2 | 5 | 5 |
| 232228 | Boiling Pan Smart Promix 100 L | 1 | 3 | 4 | 3 | 6 | 4 |
| 232229 | Boiling Pan Smart Promix 150 L | 2 | 2 | 5 | 2 | 5 | 5 |
| 232230 | Boiling Pan Smart Promix 200 L | 2 | 2 | 5 | 2 | 5 | 5 |
| 232231 | Boiling Pan Smart Promix 300 L | 2 | 2 | 5 | 2 | 5 | 5 |

Also need to change the boiling pan on the right

| Fastening frames for: | | |
|-----------------------|-------------|-------------------|
| | Left column | Right column |
| 1 | 928217 | S9145000 |
| 2 | 928217 | S9146000 |
| 3 | S9147000 | S9145000 |
| 4 | N/A | S9145000 |
| 5 | N/A | S9146000 |
| 6+4 | N/A | S9145000+S9145001 |
| 6+5 | N/A | S9145000+S9146001 |

| GUIDE Fastening frames New installation | | Single Stand | Double stand | | Tripple stand | | |
|---|----------------------------------|--------------|------------------------|-------|---------------|---------|-------|
| | | | Left | Right | Left | Between | Right |
| | | S9140050 | Boiling Pan Touch 50 L | 1 | 1 | 3 | 1 |
| 232300 | Boiling Pan Smart 50 L | 1 | 1 | 3 | 1 | 3 | 3 |
| S9140100 | Boiling Pan Touch 100 L | 1 | 1 | 3 | 1 | 3 | 3 |
| 232301 | Boiling Pan Smart 100 L | 1 | 1 | 3 | 1 | 3 | 3 |
| S9140150 | Boiling Pan Touch 150 L | 2 | 2 | 4 | 2 | 4 | 4 |
| 232302 | Boiling Pan Smart 150 L | 2 | 2 | 4 | 2 | 4 | 4 |
| S9140200 | Boiling Pan Touch 200 L | 2 | 2 | 4 | 2 | 4 | 4 |
| 232303 | Boiling Pan Smart 200 L | 2 | 2 | 4 | 2 | 4 | 4 |
| S9140300 | Boiling Pan Touch 300 L | 2 | 2 | 4 | 2 | 4 | 4 |
| 232304 | Boiling Pan Smart 300 L | 2 | 2 | 4 | 2 | 4 | 4 |
| S9141050 | Boiling Pan Touch Mixomat 50 L | 1 | 1 | 3 | 1 | 3 | 3 |
| 232305 | Boiling Pan Smart Variomix 50 L | 1 | 1 | 3 | 1 | 3 | 3 |
| S9141080 | Boiling Pan Touch Mixomat 80 L | 1 | 1 | 3 | 1 | 3 | 3 |
| 232306 | Boiling Pan Smart Variomix 80 L | 1 | 1 | 3 | 1 | 3 | 3 |
| S9141100 | Boiling Pan Touch Mixomatx 100 L | 1 | 1 | 3 | 1 | 3 | 3 |
| 232307 | Boiling Pan Smart Variomix 100 L | 1 | 1 | 3 | 1 | 3 | 3 |
| S9141150 | Boiling Pan Touch Mixomat 150 L | 2 | 2 | 4 | 2 | 4 | 4 |
| 232308 | Boiling Pan Smart Variomix 150 L | 2 | 2 | 4 | 2 | 4 | 4 |
| S9141200 | Boiling Pan Touch Mixomat 200 L | 2 | 2 | 4 | 2 | 4 | 4 |
| 232309 | Boiling Pan Smart Variomix 200 L | 2 | 2 | 4 | 2 | 4 | 4 |
| S9141300 | Boiling Pan Touch Mixomat 300 L | 2 | 2 | 4 | 2 | 4 | 4 |
| 232310 | Boiling Pan Smart Variomix 300 L | 2 | 2 | 4 | 2 | 4 | 4 |
| S9142100 | Boiling Pan Touch Mixomat 100 L | 1 | 1 | 3 | 1 | 3 | 3 |
| 232311 | Boiling Pan Smart Promix 100 L | 1 | 1 | 3 | 1 | 3 | 3 |
| S9142150 | Boiling Pan Touch Mixomat 150 L | 2 | 2 | 4 | 2 | 4 | 4 |
| 232312 | Boiling Pan Smart Promix 150 L | 2 | 2 | 4 | 2 | 4 | 4 |
| S9142200 | Boiling Pan Touch Mixomat 200 L | 2 | 2 | 4 | 2 | 4 | 4 |
| 232313 | Boiling Pan Smart Promix 200 L | 2 | 2 | 4 | 2 | 4 | 4 |
| S9142300 | Boiling Pan Touch Mixomat 300 L | 2 | 2 | 4 | 2 | 4 | 4 |
| 232314 | Boiling Pan Smart Promix 300 L | 2 | 2 | 4 | 2 | 4 | 4 |

| | Left column | Right column |
|---|-------------|--------------|
| 1 | 928216 | 928218 |
| 2 | 928216 | 928219 |
| 3 | N/A | 928218 |
| 4 | N/A | 928219 |

| GUIDE Foundation frames New installation | | Single Stand | Double stand | | Tripple stand | | |
|--|----------------------------------|--------------|------------------------|-------|---------------|---------|-------|
| | | | Left | Right | Left | Between | Right |
| | | S9140050 | Boiling Pan Touch 50 L | 1 | 1 | 3 | 1 |
| 232300 | Boiling Pan Smart 50 L | 1 | 1 | 3 | 1 | 3 | 3 |
| S9140100 | Boiling Pan Touch 100 L | 1 | 1 | 3 | 1 | 3 | 3 |
| 232301 | Boiling Pan Smart 100 L | 1 | 1 | 3 | 1 | 3 | 3 |
| S9140150 | Boiling Pan Touch 150 L | 2 | 2 | 4 | 2 | 4 | 4 |
| 232302 | Boiling Pan Smart 150 L | 2 | 2 | 4 | 2 | 4 | 4 |
| S9140200 | Boiling Pan Touch 200 L | 2 | 2 | 4 | 2 | 4 | 4 |
| 232303 | Boiling Pan Smart 200 L | 2 | 2 | 4 | 2 | 4 | 4 |
| S9140300 | Boiling Pan Touch 300 L | 2 | 2 | 4 | 2 | 4 | 4 |
| 232304 | Boiling Pan Smart 300 L | 2 | 2 | 4 | 2 | 4 | 4 |
| S9141050 | Boiling Pan Touch Mixomat 50 L | 1 | 1 | 3 | 1 | 3 | 3 |
| 232305 | Boiling Pan Smart Variomix 50 L | 1 | 1 | 3 | 1 | 3 | 3 |
| S9141080 | Boiling Pan Touch Mixomat 80 L | 1 | 1 | 3 | 1 | 3 | 3 |
| 232306 | Boiling Pan Smart Variomix 80 L | 1 | 1 | 3 | 1 | 3 | 3 |
| S9141100 | Boiling Pan Touch Mixomatx 100 L | 1 | 1 | 3 | 1 | 3 | 3 |
| 232307 | Boiling Pan Smart Variomix 100 L | 1 | 1 | 3 | 1 | 3 | 3 |
| S9141150 | Boiling Pan Touch Mixomat 150 L | 2 | 2 | 4 | 2 | 4 | 4 |
| 232308 | Boiling Pan Smart Variomix 150 L | 2 | 2 | 4 | 2 | 4 | 4 |
| S9141200 | Boiling Pan Touch Mixomat 200 L | 2 | 2 | 4 | 2 | 4 | 4 |
| 232309 | Boiling Pan Smart Variomix 200 L | 2 | 2 | 4 | 2 | 4 | 4 |
| S9141300 | Boiling Pan Touch Mixomat 300 L | 2 | 2 | 4 | 2 | 4 | 4 |
| 232310 | Boiling Pan Smart Variomix 300 L | 2 | 2 | 4 | 2 | 4 | 4 |
| S9142100 | Boiling Pan Touch Mixomat 100 L | 1 | 1 | 3 | 1 | 3 | 3 |
| 232311 | Boiling Pan Smart Promix 100 L | 1 | 1 | 3 | 1 | 3 | 3 |
| S9142150 | Boiling Pan Touch Mixomat 150 L | 2 | 2 | 4 | 2 | 4 | 4 |
| 232312 | Boiling Pan Smart Promix 150 L | 2 | 2 | 4 | 2 | 4 | 4 |
| S9142200 | Boiling Pan Touch Mixomat 200 L | 2 | 2 | 4 | 2 | 4 | 4 |
| 232313 | Boiling Pan Smart Promix 200 L | 2 | 2 | 4 | 2 | 4 | 4 |
| S9142300 | Boiling Pan Touch Mixomat 300 L | 2 | 2 | 4 | 2 | 4 | 4 |
| 232314 | Boiling Pan Smart Promix 300 L | 2 | 2 | 4 | 2 | 4 | 4 |

| | Left column | Right column |
|---|-------------|--------------|
| 1 | 928213 | 928214 |
| 2 | 928213 | 928215 |
| 3 | N/A | 928214 |
| 4 | N/A | 928215 |